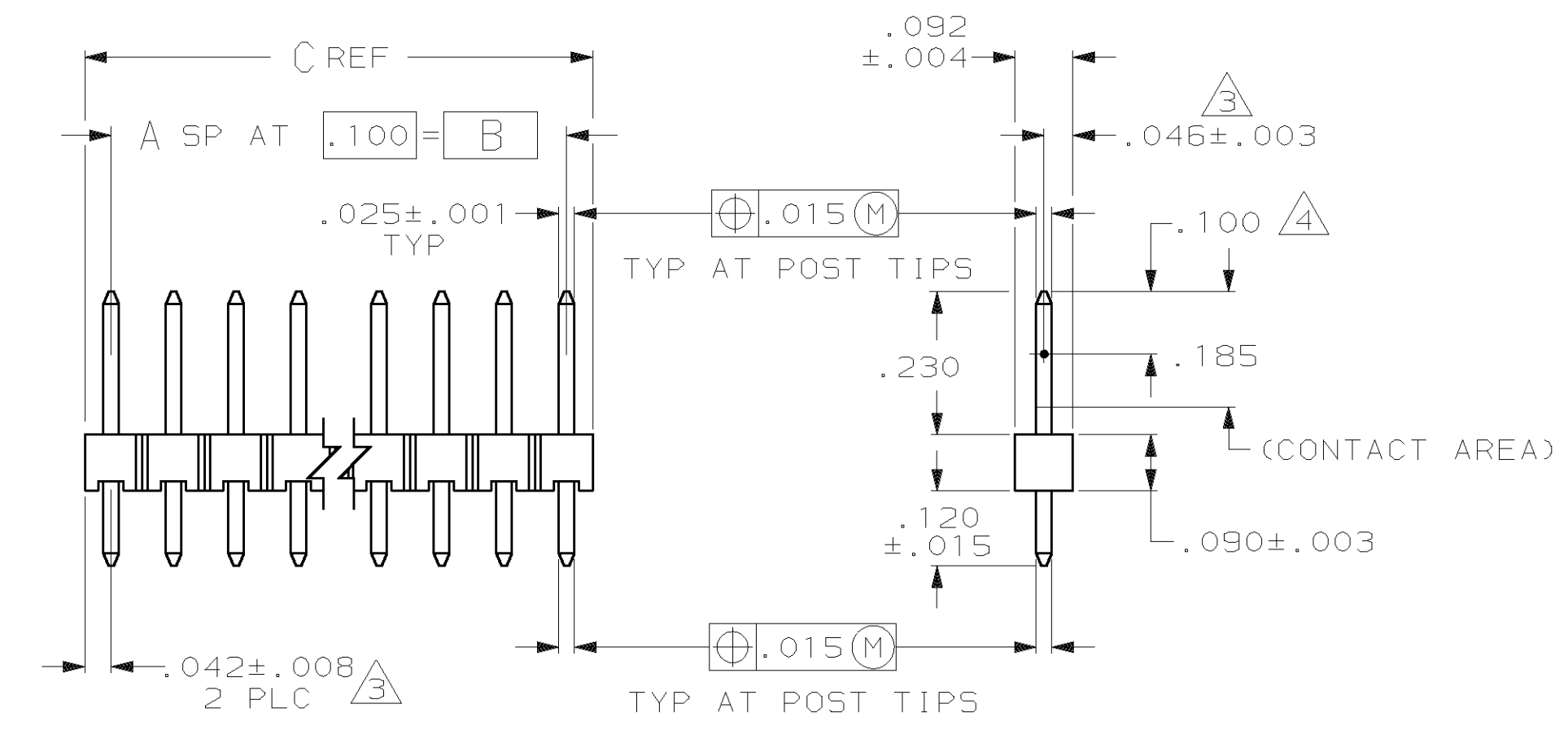


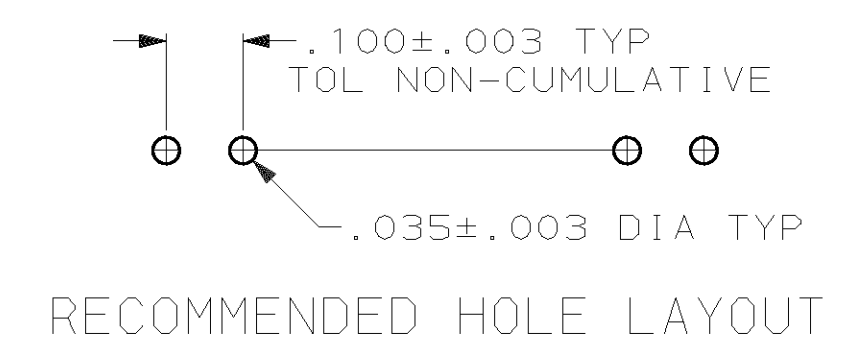
DRAWING MADE IN THIRD ANGLE PROJECTION
 THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION
 © COPYRIGHT 19 BY AMP INCORPORATED, HARRISBURG, PA. ALL INTERNATIONAL RIGHTS RESERVED. AMP PRODUCTS MAY BE COVERED BY U.S. AND FOREIGN PATENTS AND/OR PATENTS PENDING.

LOC		DIST		REV		ZONE		LTR		DESCRIPTION		DATE	APPD
AD	39										REV & REDRAWN ECN 1704	-	-
											REV LOC & DIST AD-4171	3-90	BF
											REV PER ECN 0010-0187-92	11/23/92	JK
											REV PER 0010-0436-95	1-14-97	JK
											REV PER 0621-0244-98	30NOV98	JLG
											REV PER 063C-0248-99	31JAN00	JLG



3.984	3.900	39	40	4-103185-0
3.884	3.800	38	39	3-103185-9
3.784	3.700	37	38	3-103185-8
3.684	3.600	36	37	3-103185-7
3.584	3.500	35	36	3-103185-6
3.484	3.400	34	35	3-103185-5
3.384	3.300	33	34	3-103185-4
3.284	3.200	32	33	3-103185-3
3.184	3.100	31	32	3-103185-2
3.084	3.000	30	31	3-103185-1
2.984	2.900	29	30	3-103185-0
2.884	2.800	28	29	2-103185-9
2.784	2.700	27	28	2-103185-8
2.684	2.600	26	27	2-103185-7
2.584	2.500	25	26	2-103185-6
2.484	2.400	24	25	2-103185-5
2.384	2.300	23	24	2-103185-4
2.284	2.200	22	23	2-103185-3
2.184	2.100	21	22	2-103185-2
2.084	2.000	20	21	2-103185-1
1.984	1.900	19	20	2-103185-0
1.884	1.800	18	19	1-103185-9
1.784	1.700	17	18	1-103185-8
1.684	1.600	16	17	1-103185-7
1.584	1.500	15	16	1-103185-6
1.484	1.400	14	15	1-103185-5
1.384	1.300	13	14	1-103185-4
1.284	1.200	12	13	1-103185-3
1.184	1.100	11	12	1-103185-2
1.084	1.000	10	11	1-103185-1
.984	.900	9	10	1-103185-0
.884	.800	8	9	103185-9
.784	.700	7	8	103185-8
.684	.600	6	7	103185-7
.584	.500	5	6	103185-6
.484	.400	4	5	103185-5
.384	.300	3	4	103185-4
.284	.200	2	3	103185-3
.184	.100	1	2	103185-2
.084	—	—	1	103185-1
C	B	A	NO OF POSN	PART NUMBER

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- ③ THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- ④ POINT OF MEASUREMENT FOR PLATING THICKNESS



UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON :		DR 10-13-87 H MOLL	AMP INCORPORATED Harrisburg, Pa. 17105		
2 PL DEC ±.005 3 PL DEC ±.005 ANGLES ±.		CHK 10-20-87 T. CLARK			
MATERIAL: HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR-BLACK		APPD 10-20-87 T. CLARK	NAME HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100Q, VERTICAL, WITH .025 SQUARE POSTS		
POSTS: PHOSPHOR BRONZE FINISH: POSTS: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL		PRODUCT SPEC -	SIZE D	FSCM NO 00779	DRAWING NO 103185
		APPLICATION SPEC -	SCALE 4:1	SHEET 1 OF 1	